3<sup>rd</sup> Annual Delaware County Sustainability Conference

**Creating Circularity for Recycled Glass in the Delaware Valley** 

Archie Filshill, Ph.D. Archie@AeroAggregates.com



HIGHLY FRICTIONAL · NON-LEACHING · ROT-RESISTANT · NON-FLAMMABLE · DURABLE · SAFE

made in the USA from recycled container glass





## Manufacturing















UL-FGA®

**Ultra-Lightweight** 

(15.0 pcf)

**Good Insulator** 

High Friction Angle (54°)

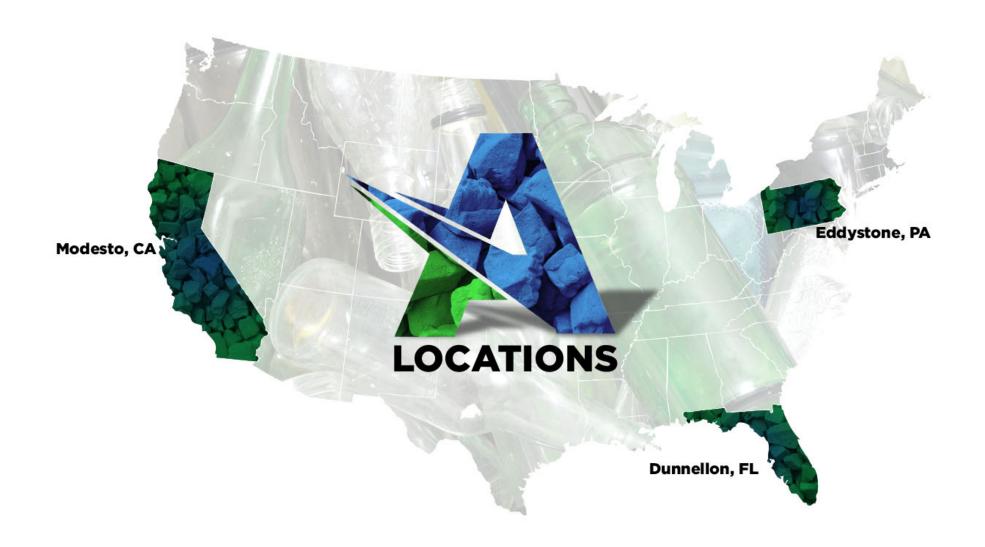
**Frost Resistant** 

**Capillary Break** 

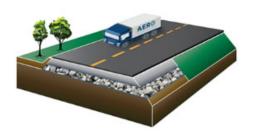
**Free-Draining** 

**Load-Bearing** 

**Seismic Designs** 



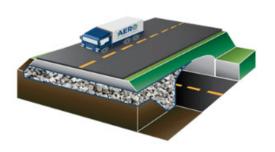
## **INFRASTRUCTURE**



**Embankments** 



Retaining Walls & Bridge Abutments



**Tunnels & Culverts** 

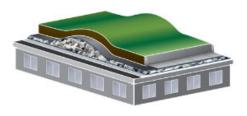


**Utilities** 

## COMMERCIAL AND RESIDENTIAL CONSTRUCTION



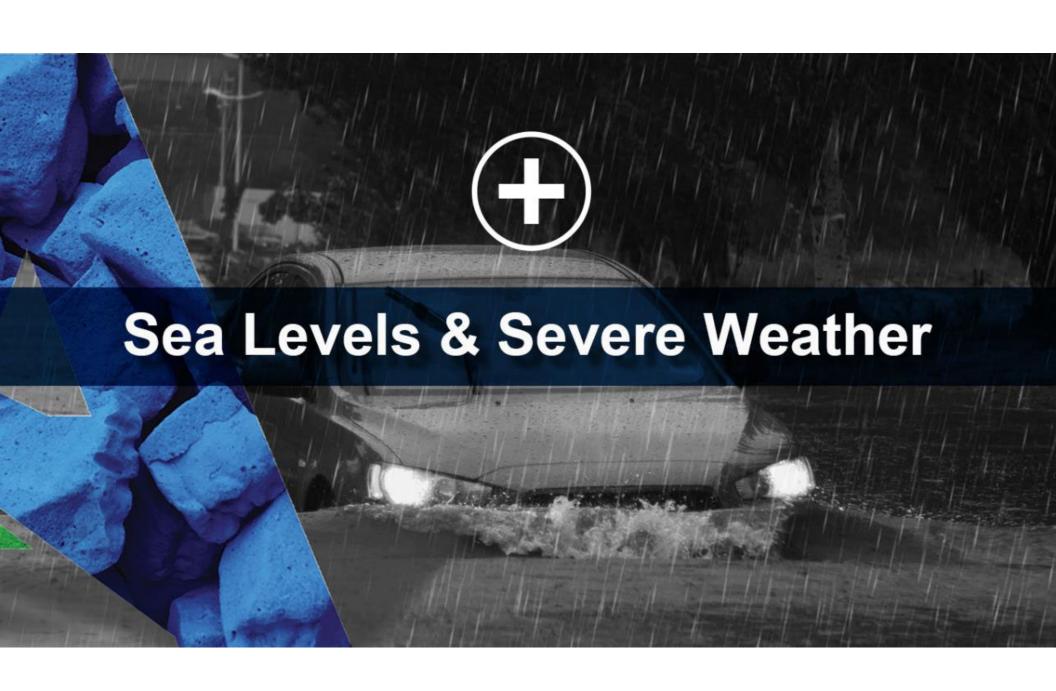
Foundation Walls & Slabs



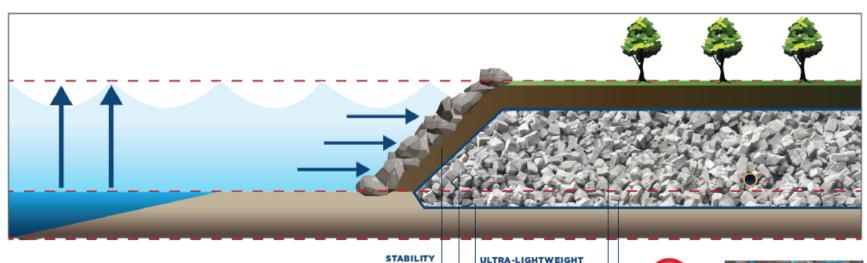
**Greenroofs** 



**Plaza Decks** 



## **Application Areas - Resiliency**



Designs up to 45° without additional reinforcement

#### **ULTRA-LIGHTWEIGHT**

80% lighter than gravel. No foundation required

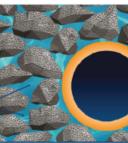
### LOAD CARRYING CAPACITY

Can be used for all load classes

Resists burrowing animals and insects

#### STORMWATER STORAGE -

40% void space for additional stormwater storage and promotes infiltration



### **UL-FGA BENEFITS**

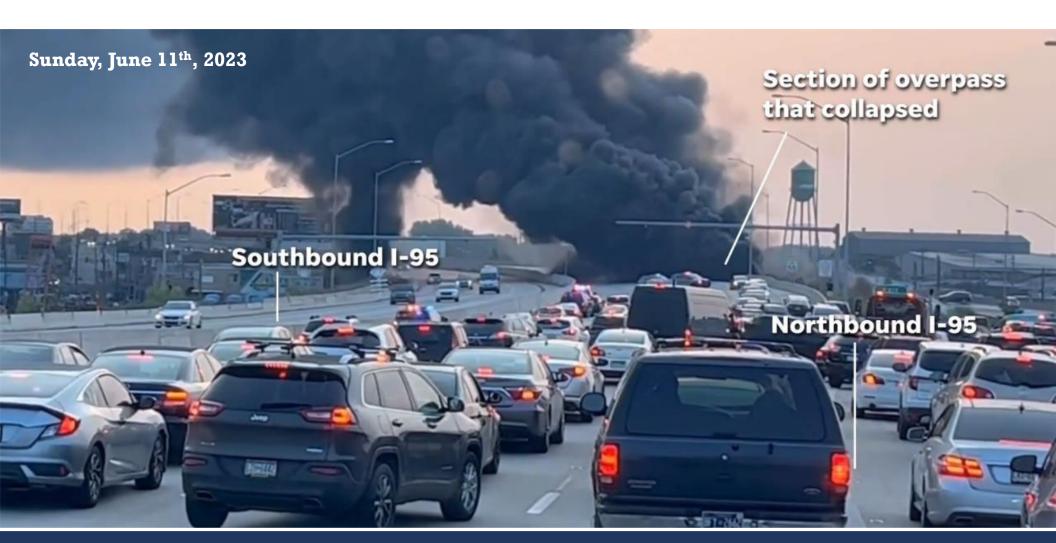
- · Quick & easy to install
- Ultra-lightweight
- · Frost proof
- Stability
- · Excellent drainage properties
- · Not weather sensitive











# I-95 Emergency Repair

Philadelphia, PA



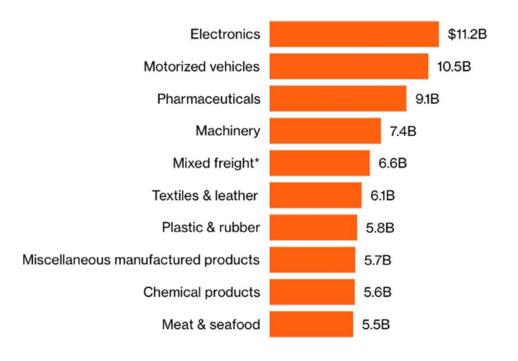


# I-95 Emergency Repair

Philadelphia, PA

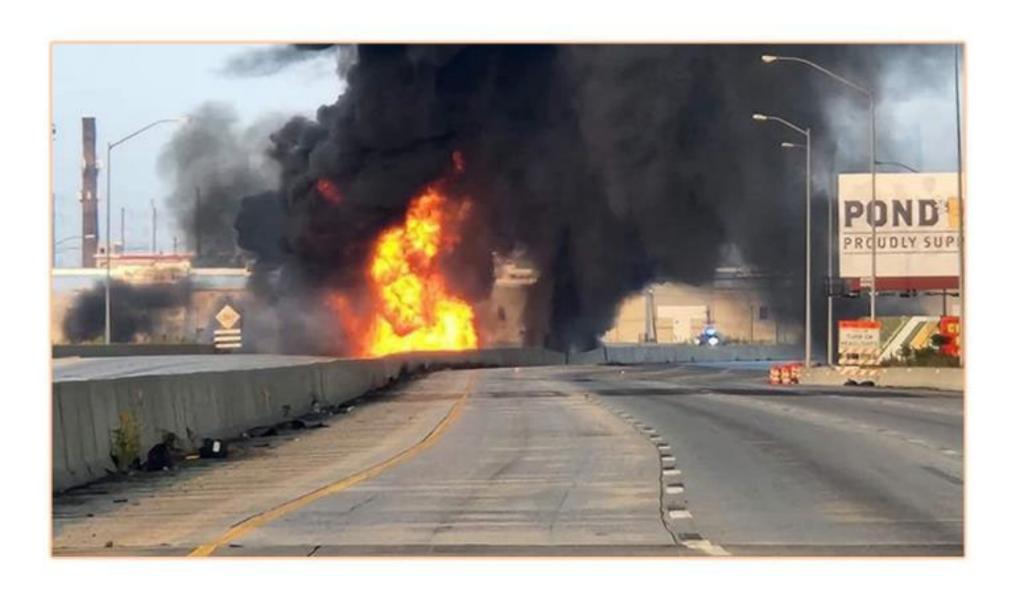
## I-95 Carries Freight Through Northeast US

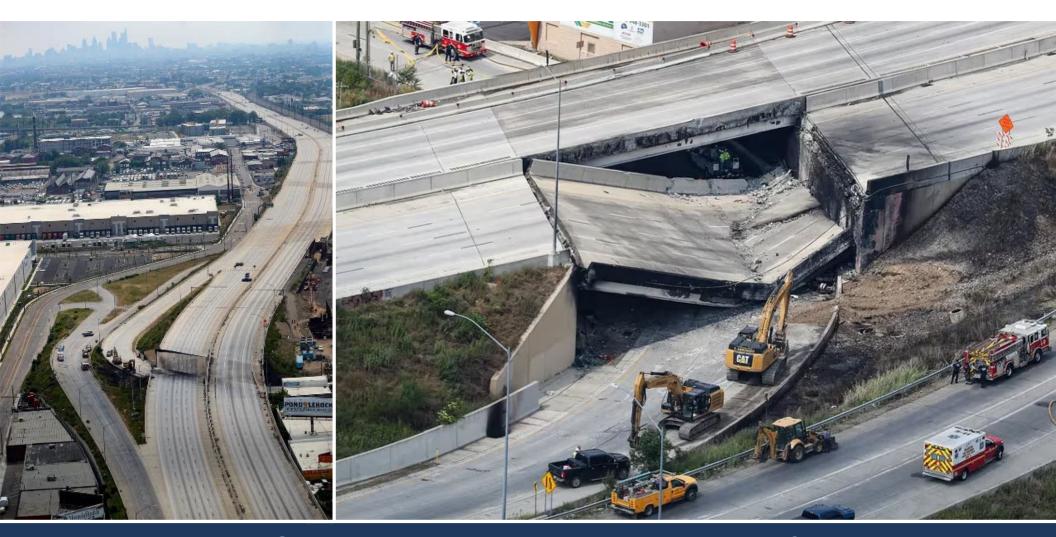
In 2021, trucks carried 21 million tons of freight worth \$104 billion through the Philadelphia region, largely over I-95. The top categories:



Source: Bureau of Transportation Statistics

Note: Mixed freight includes office supplies, hardware, restaurant supplies, etc.

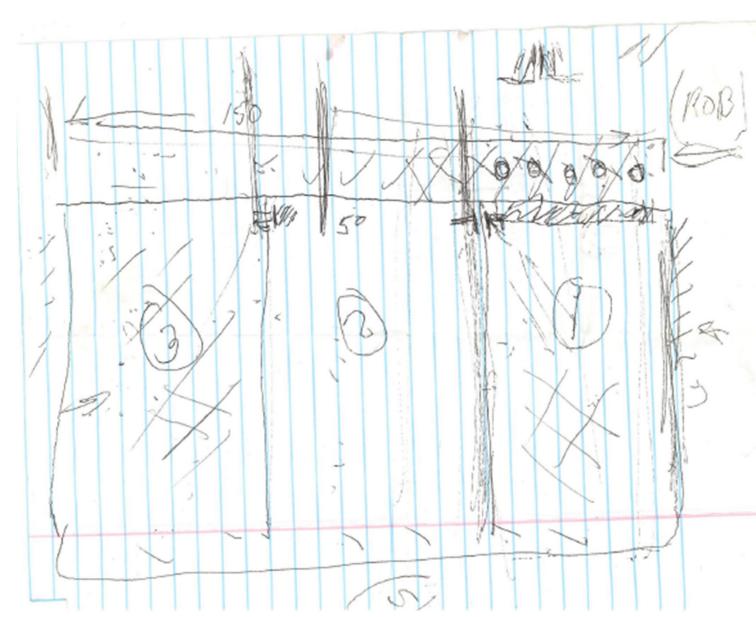




I-95 Emergency Repair
Philadelphia, PA

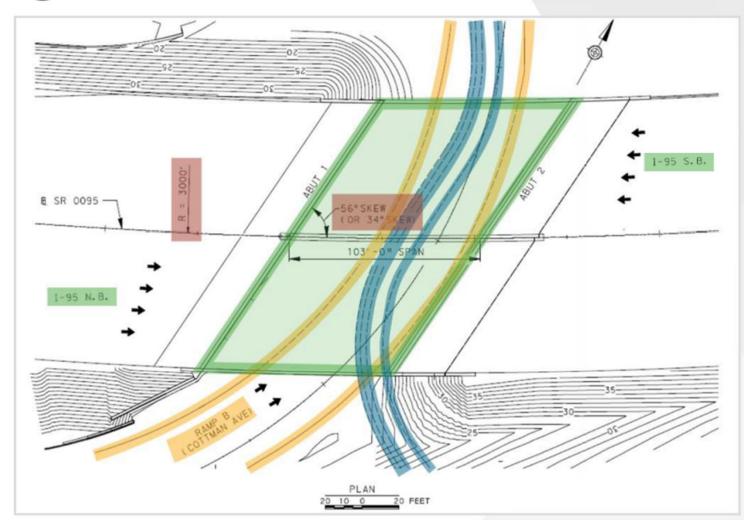
## The Plan

- Rob Buckley of Buckley & CO.
   Presented to PADOT Secretary Mike Carroll & Harold Windisch (District Engineer for PADOT)
- Illustrates the basic idea of backfilling the center section of I-95
- Drawing is prepared not to scale (NTS)

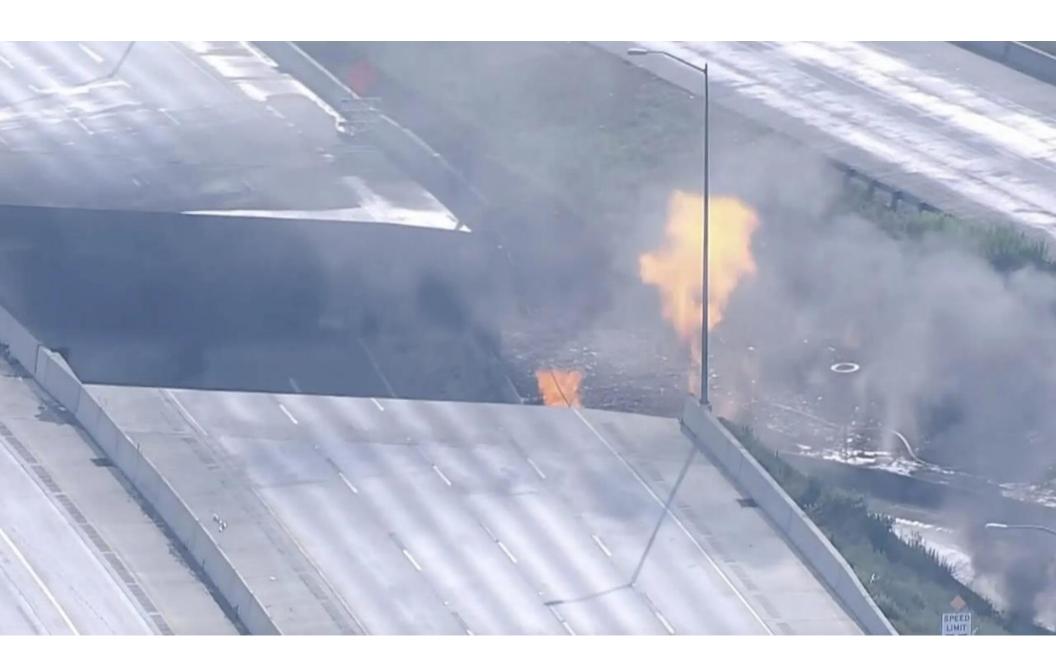


# **Existing Bridge**

- 8 Steel Plate Girders
- Concrete Deck
- 103' Span
- 56° skew (34° skew)
- 3000' Radius
- Superelevated
- Bifurcated median barrier
- 74' -7 ¾" width













- 12:00 PM Governor Shapiro signed a Proclamation of Disaster Emergency
- 6:45 PM the Shapiro Administration, PennDOT & City Officials provided an update
- The Governor stated that the temporary rebuild would take approximately <u>3 MONTHS</u> to complete



"Highest priority infrastructure project in the US"

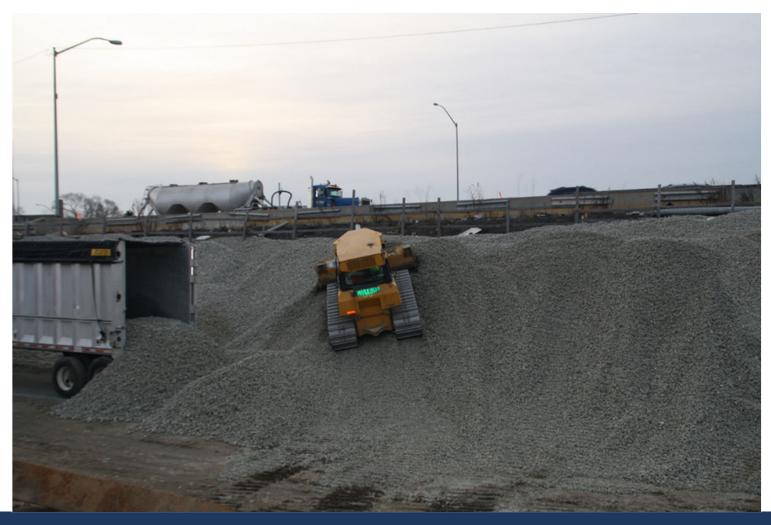
## Wednesday 6/14 Press Conference - On-site



- Governor announces repair will take
   3 months
- Will use "new" innovative material
   Foam Glass Aggregate
   manufactured in Delaware County



**Aero Aggregates Briefing** 



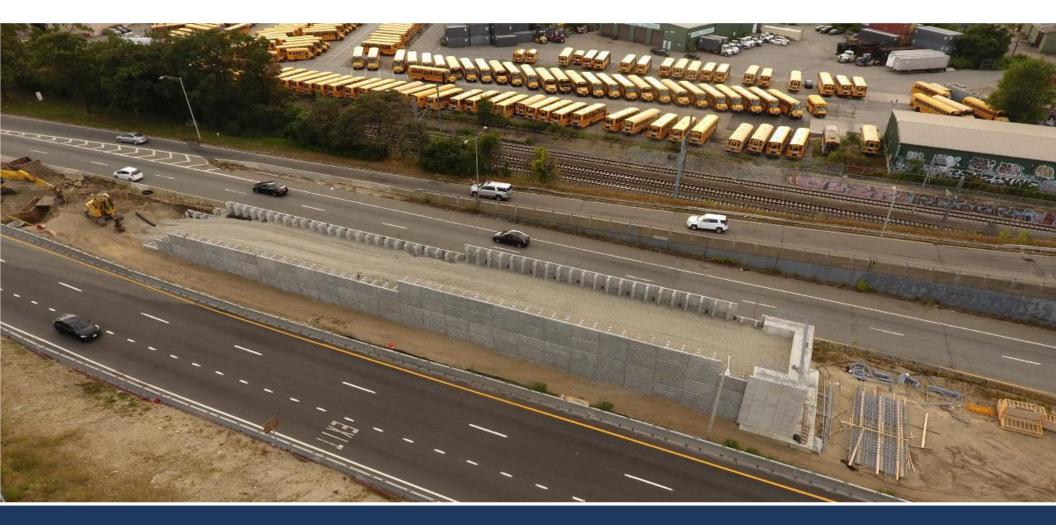
# First PADOT Project

2017 Cottman Avenue



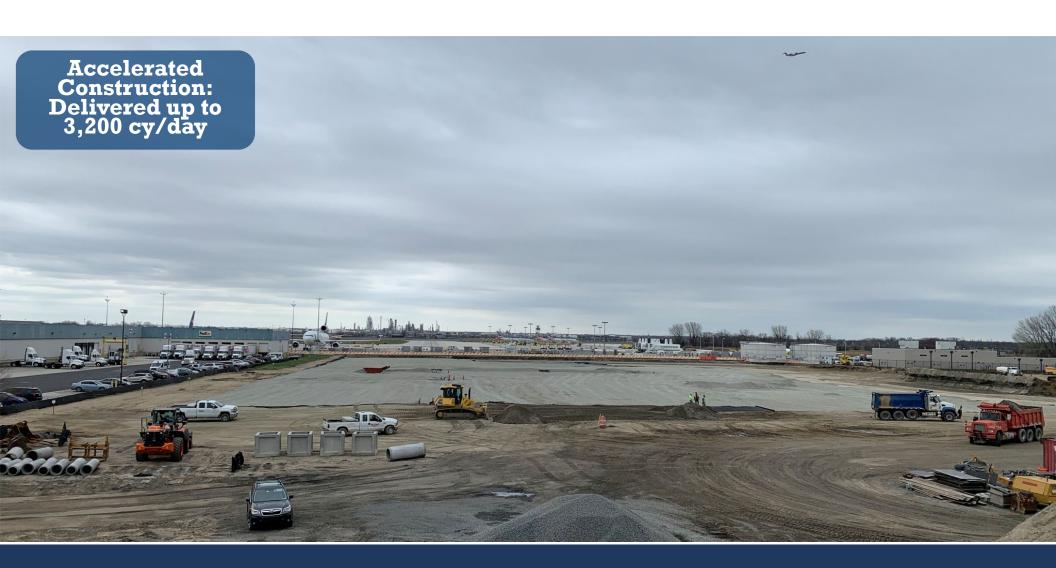
## I-95 Girard Avenue Ramp

JJ Anderson - Philadelphia, PA

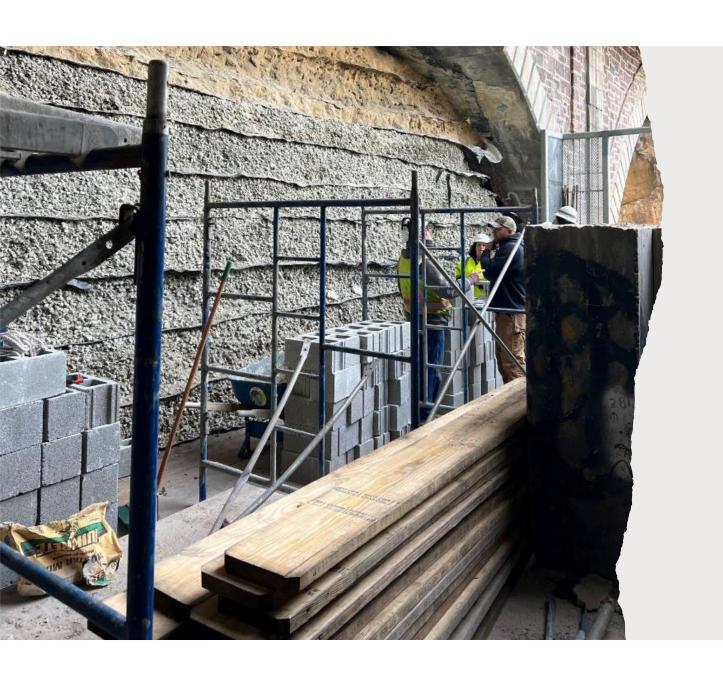


## Route 6/10 Interchange Reconstruction

Providence, RI



PHL - RON Apron



PADOT Chestnut Street Buckley & Co.





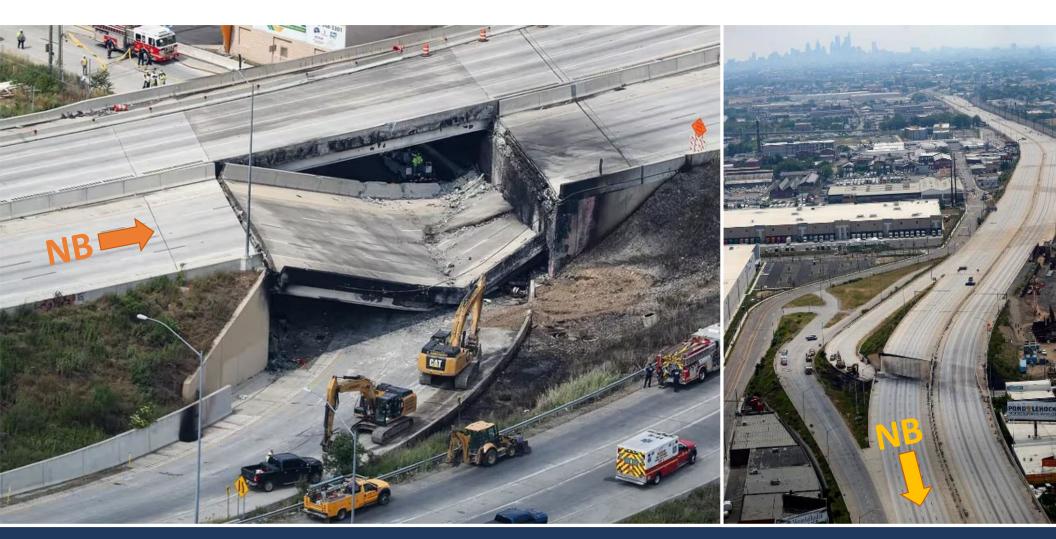
## Hilton Garden Inn Camden, NJ

Foundation Walls & Slabs

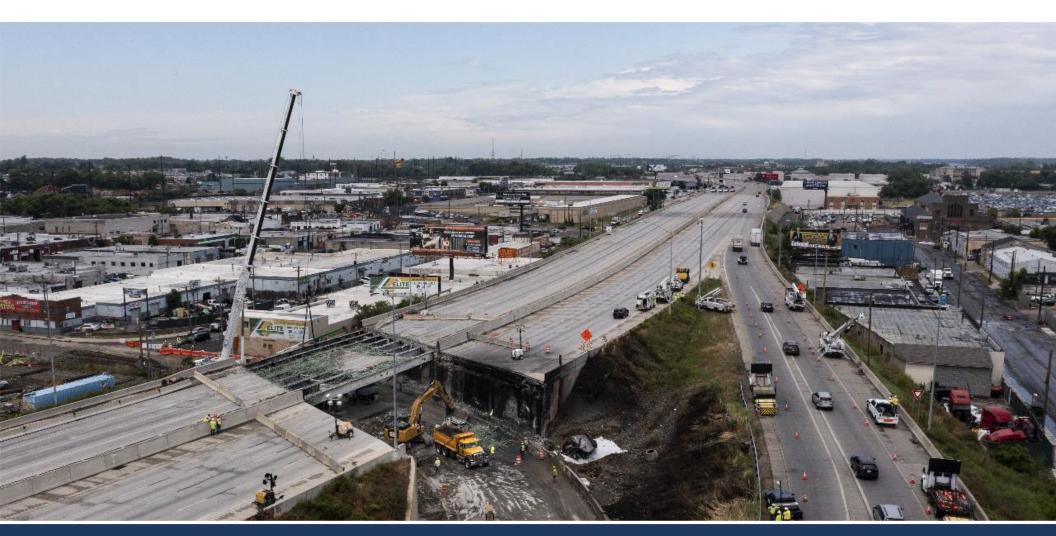
# Philadelphia City Hall – Starbucks Kiosk



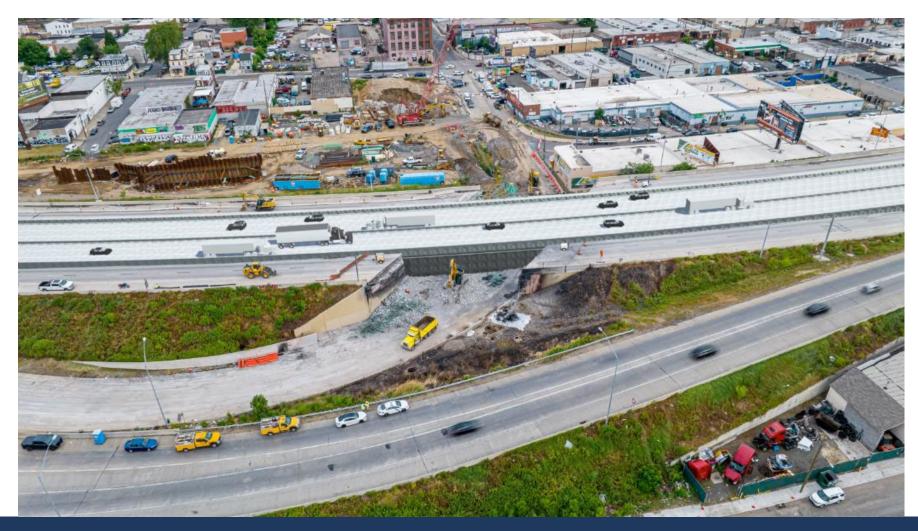




# Post-Collapse/Pre-Demo

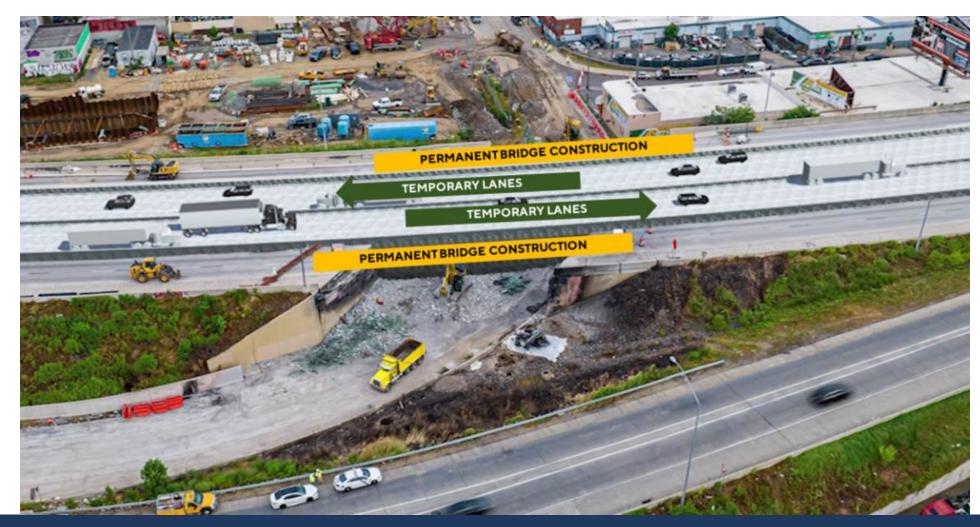


# I-95 Emergency Repair Philadelphia, PA



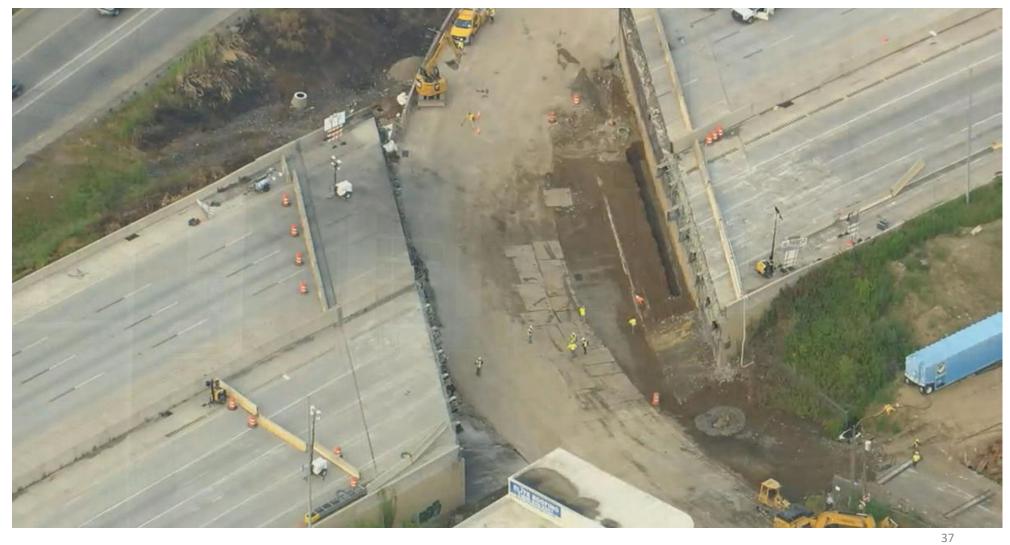
Solution for Rapid Repair

Philadelphia, PA

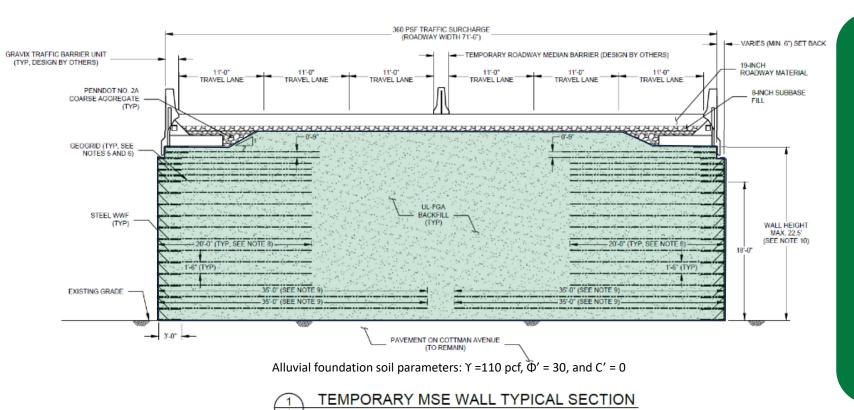


# **Solution for Rapid Repair**

Philadelphia, PA



June 15<sup>th</sup> 4 days after collapse

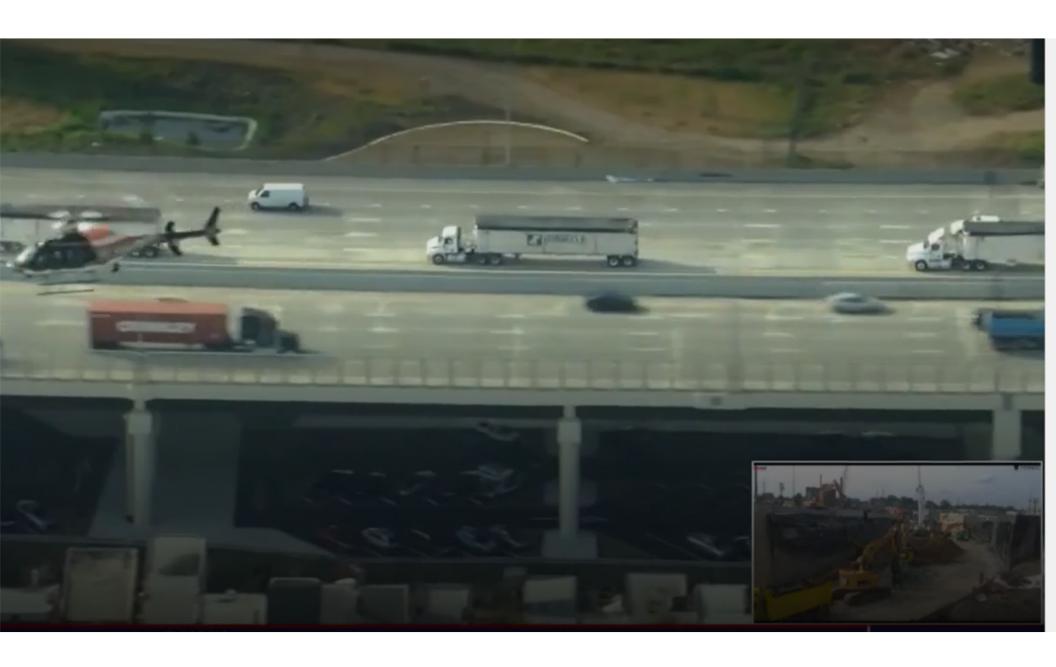


- ✓ Protects the 86" dia.Sewer Main
  - ✓ Fast
    Delivery and
    Construction
- ✓ No Weather Delays
- ✓ Permeable/
  Minimize
  Stormwater
  Issues

### I-95 Emergency Repair

Philadelphia, PA







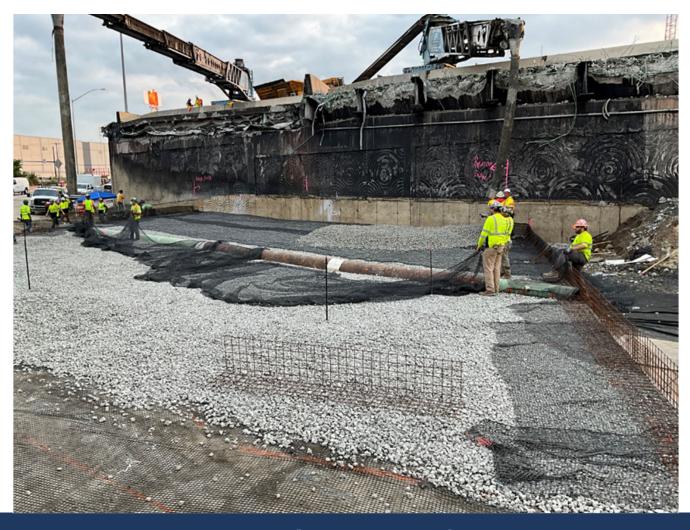


#### Aero Delivered 8,000 CY

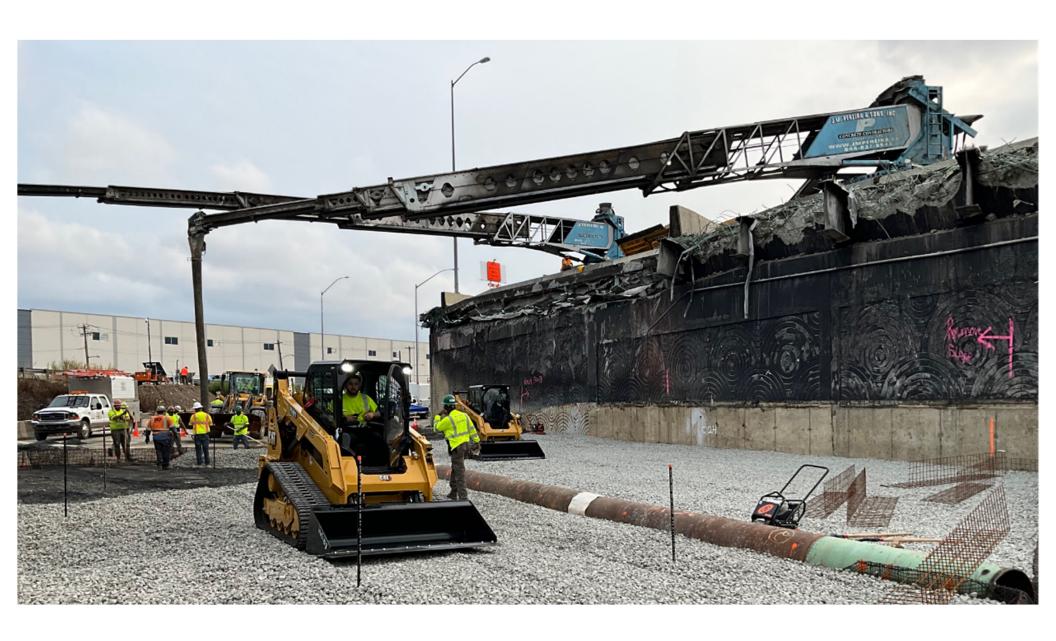
# 88 walking floor trucks vs 600 triaxial trucks

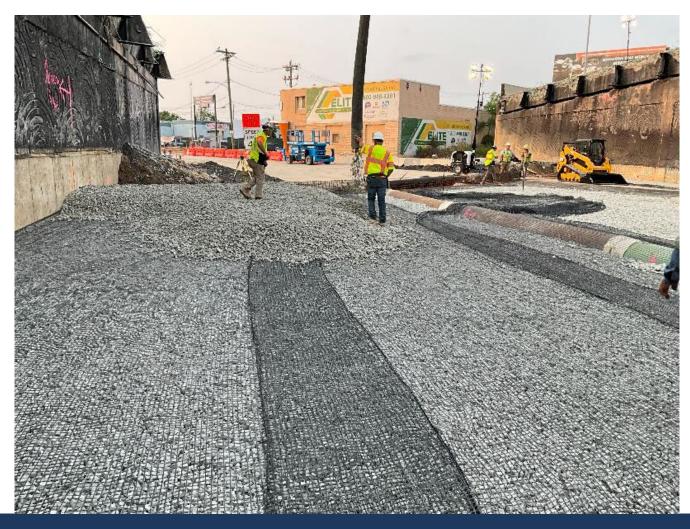






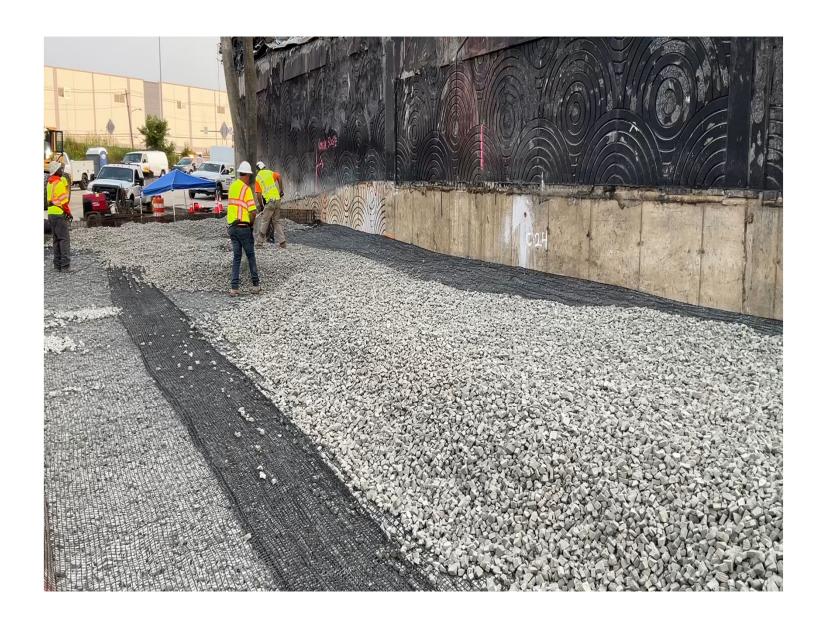
**High Strength Geogrid Placement** 



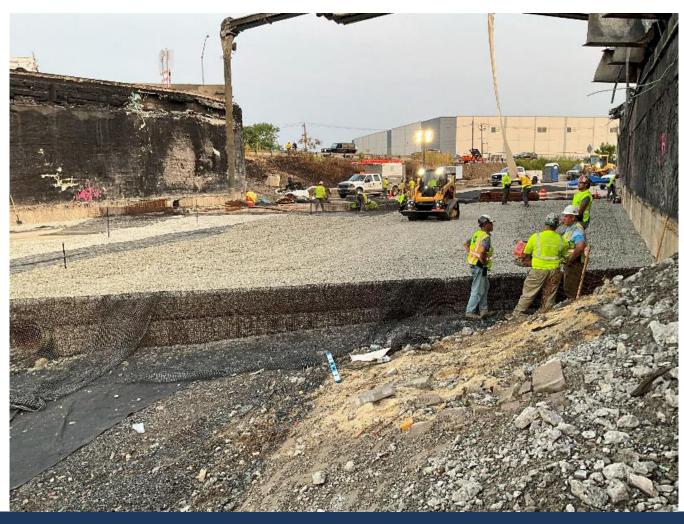


Geogrid Placement and Overlap

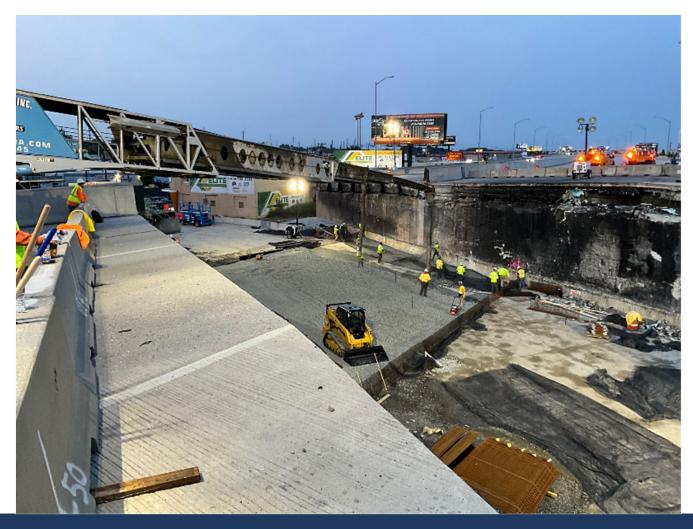
Philadelphia, PA



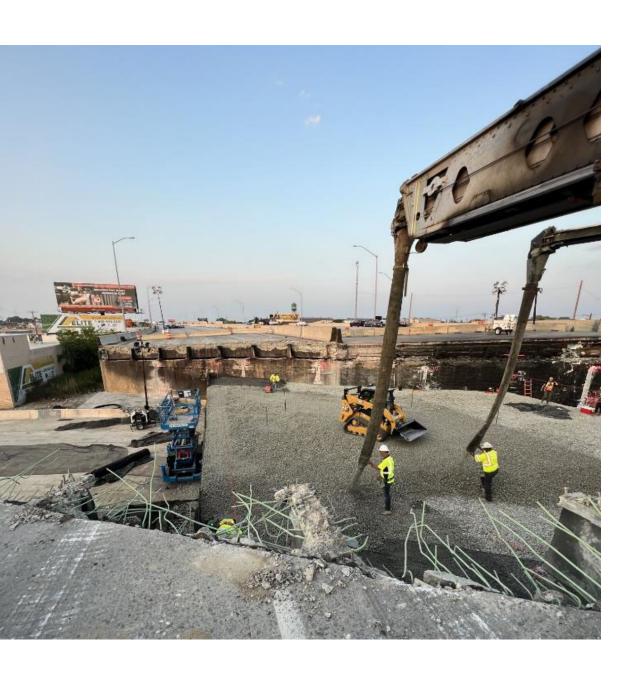




# Compaction Skid Steer

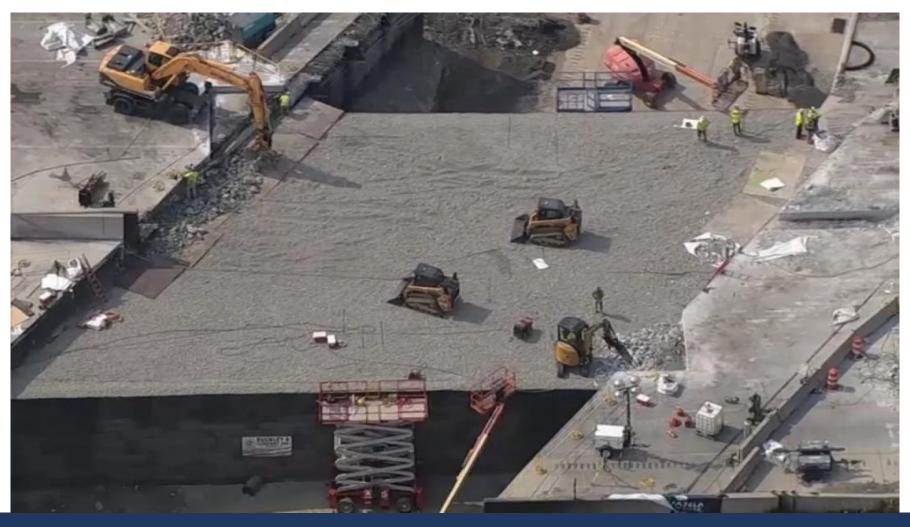


First lifts of MSE Wall

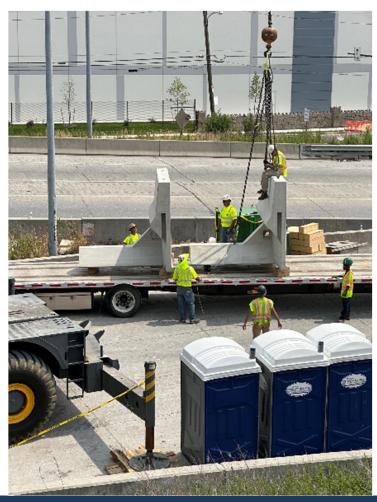


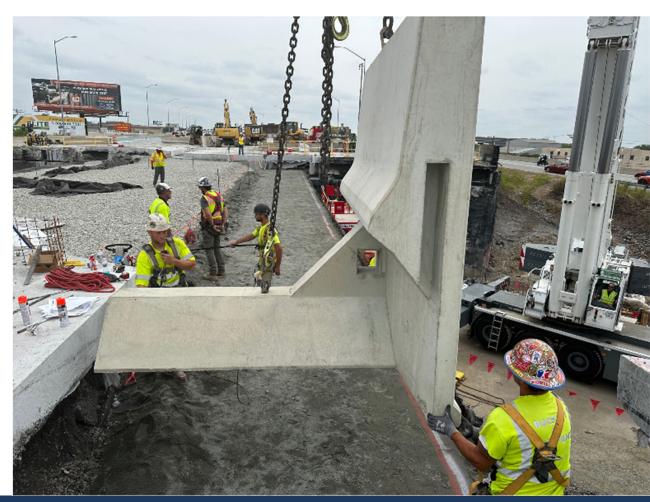
### FOAM GLASS PLACEMENT

- Started on Friday the 15th
- Near vertical face
- Setback was thickness of WWB



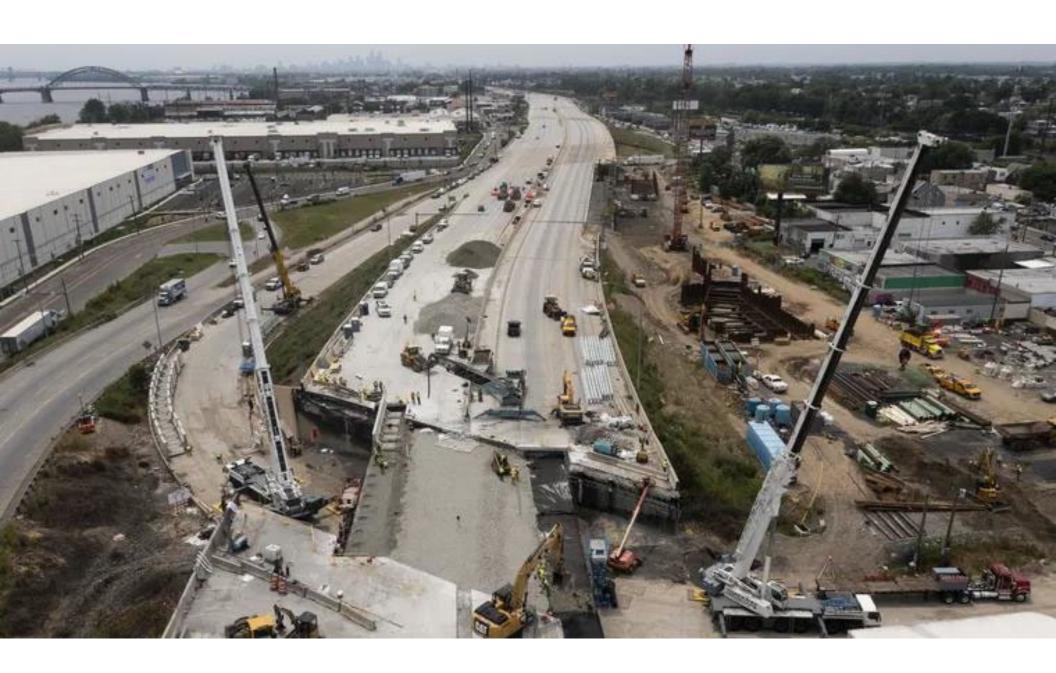
I-95 Prior to subbase and paving





#### **Gravix Barrier**

Parapet Barrier with a moment slab

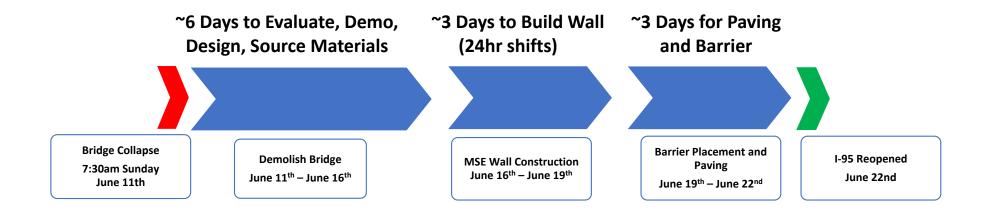


### **From Rendering to Reality**

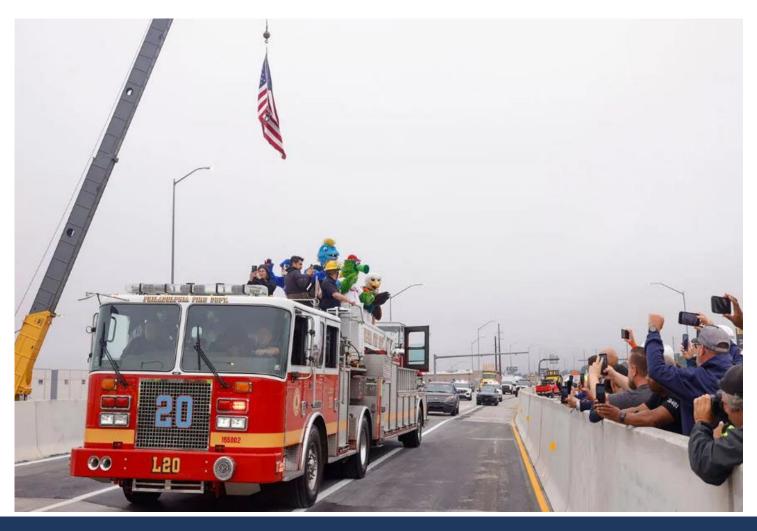




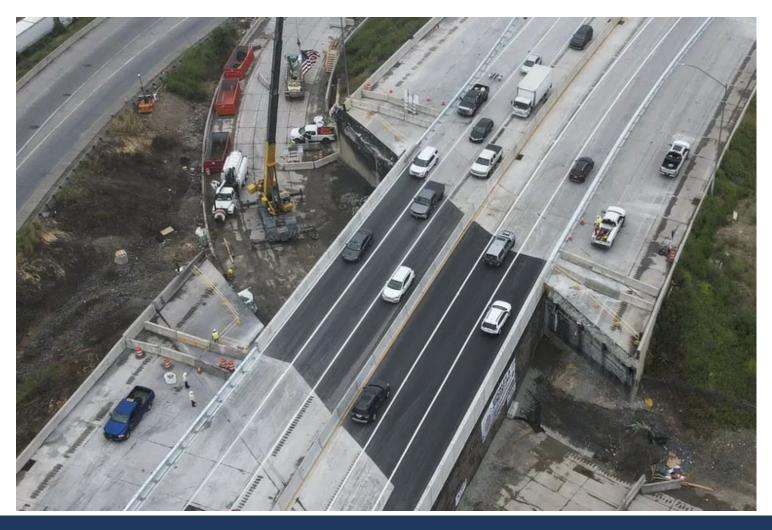
#### **Timeline**



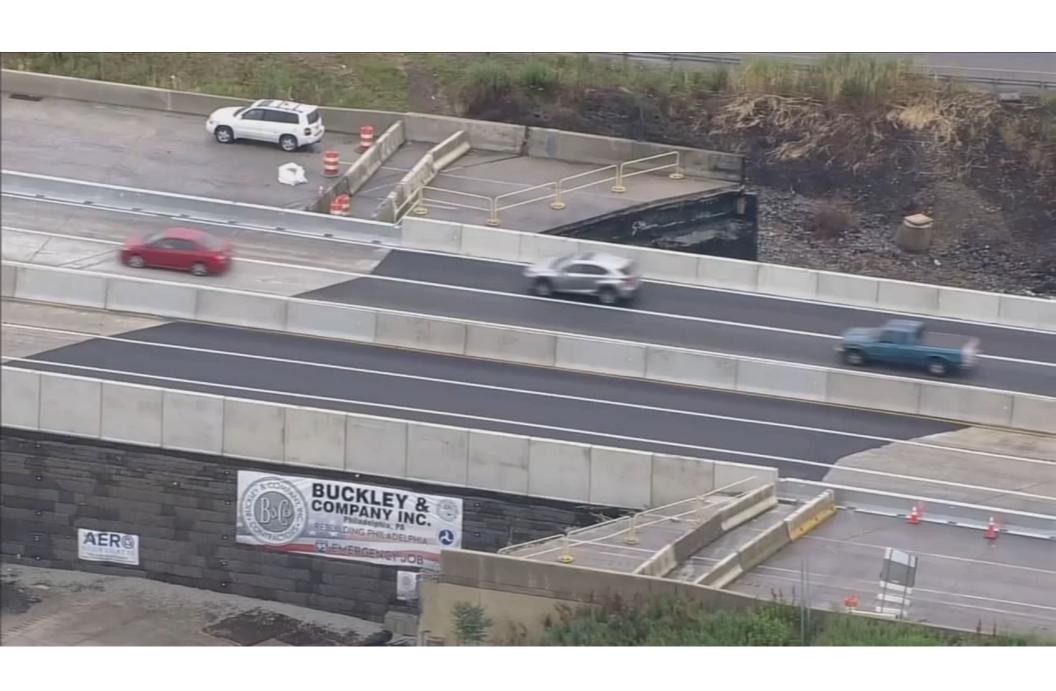
I-95 Re-opened on 12th day Post-Collapse



## I-95 Emergency Repair Philadelphia, PA



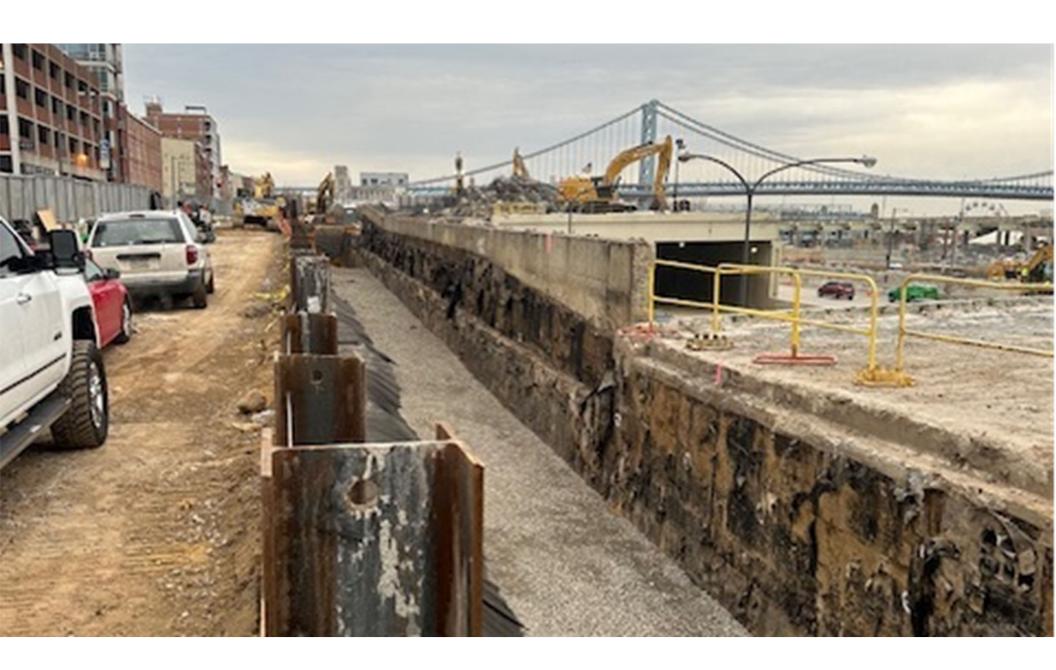
I-95 Emergency Repair
Philadelphia, PA

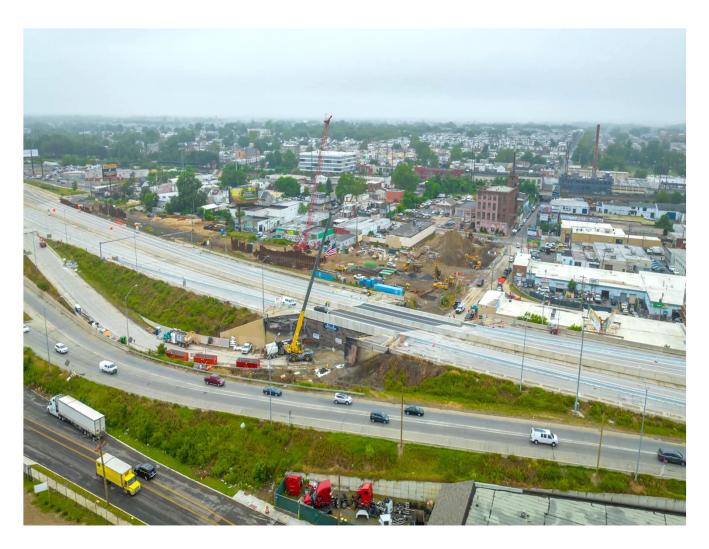






Reuse of FGA on PADOT CAP Project





Courtesy of Schnabel Engineering/Elevated Angles



AERO HAS DIVERTED THE EQUIVALENT OF MORE THAN 500 MILLION 12 OZ BOTTLES FROM LANDFILL

IF PLACED END-TO-END, THE BOTTLES WOULD WRAP 3 TIMES AROUND THE EARTH



**EARTHDAY24** 

